



Hole Size for Tapping 攻牙前孔徑(內螺紋用)

unit : mm

規 格	螺紋底徑(Φ) (JIS B0209)	有溝絲攻鑽孔徑(Φ) (只供參考)	無溝絲攻鑽孔徑(Φ) (只供參考)
M1.7X0.35-6H	1.39~1.42	1.39~1.32	1.53
M1.8X0.35-6H	1.52~1.42	1.42~1.49	1.63
M2X0.4-6H	1.67~1.56	1.64~1.57	1.8
M2.3X0.4-6H	1.86~1.97	1.87~1.94	2.1
M2.5X0.45-6H	2.13~2.01	2.01~2.1	2.28
M2.6X0.45-6H	2.11~2.23	2.12~2.2	2.38
M3X0.5X-6H	2.60~2.45	2.57~2.5	2.75
M3.5X0.6-6H	3.01~2.85	2.98~2.9	3.2
M4X0.7-6H	3.42~3.24	3.39~3.3	3.65
M5X0.8-6H	4.33~4.13	4.3~4.2	4.6
M6X1.0-6H	5.15~4.92	5.12~5.0	5.5
M8X1.25-6H	6.91~6.65	6.85~6.75	7.38
M10X1.5-6H	8.67~8.38	8.63~8.5	9.25
#2-56UNC-2B	1.87~1.70	1.84~1.74	1.94
#3-48UNC-2B	2.14~1.94	2.1~2.0	2.23
#4-40UNC-2B	2.39~2.16	2.35~2.25	2.50
#5-40UNC-2B	2.70~2.49	2.65~2.55	2.83
#6-32UNC-2B	2.90~2.64	2.85~2.75	3.07
#8-32UNC-2B	3.53~3.30	3.48~3.38	3.77
#10-24UNC-2B	3.96~3.68	3.9~3.8	4.30
#10-32UNC-2B	4.17~3.96	4.1~4.0	4.43
1/4"-20UNC-2B	5.26~4.98	5.2~5.1	5.72
1/4"-28UNC-2B	5.59~5.36	5.54~5.44	5.90
5/16"-18UNC-2B	6.73~6.40	6.65~6.55	7.24
3/8"-16UNC-2B	8.15~7.80	8.1~8.0	8.74